GUNNAR

ENERGY SERVICES

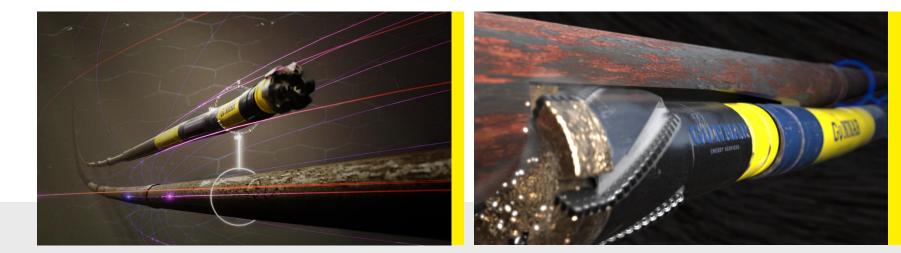
Precision in Practice: Field-tested magnetic ranging and directional drilling techniques for target well intersect, milling, re-entry, and P&A in urban California gas storage operations

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Introduction

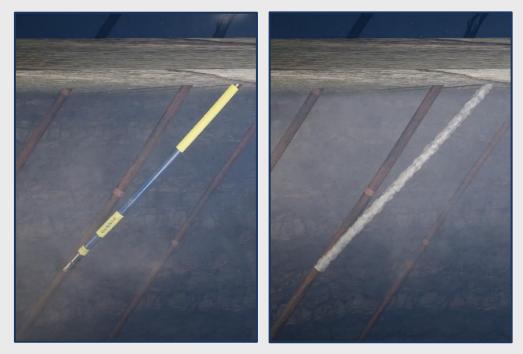


Gunnar Energy Services provides highly specialized technology, expertise and services in the field of precise wellbore placement, magnetic ranging and well intersections

What is Ranging?

- \rightarrow Addresses conventional wellbore surveying uncertainty
- → Identifies location of an offset wellbore relative to a reference wellbore
- → Used to avoid unintentional collisions or purposefully twin and intersect wellbores

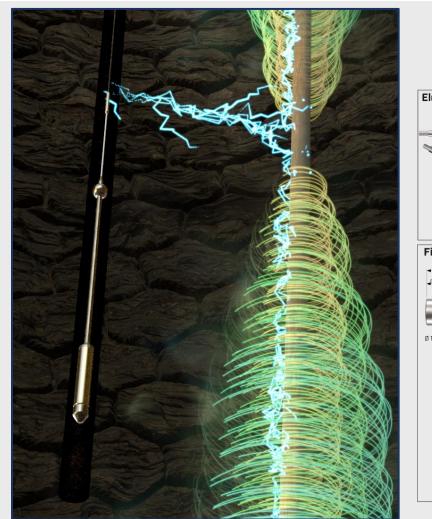
Example Ranging and Intercept use case for CCS

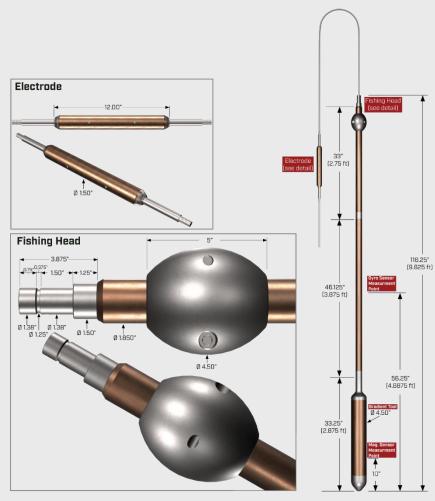




Active Access Independent Wireline Ranging

- \rightarrow Wireline conveyed
- → All-in-one magnetic ranging system
 - Formation current injection
 - Array of solid-state sensors
 - Active Magnetic Ranging (AMR), Passive Magnetic Ranging (PMR), Gyro Referencing
- → Two sizes: 4.5" & 1.9"
- → 175°C temperature rating

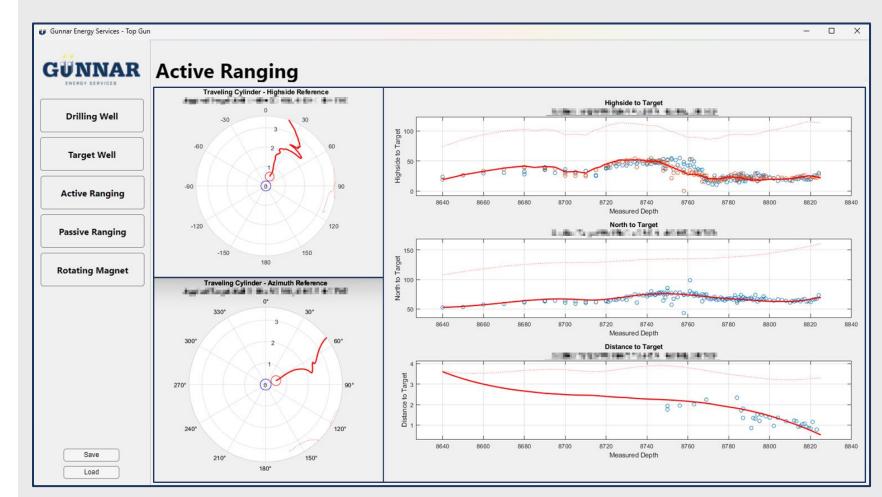




Active Access Independent Wireline Ranging

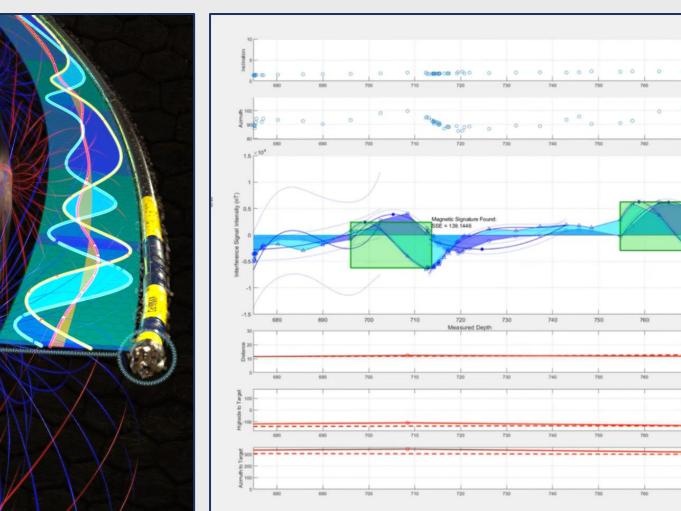
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Continuous Passive Magnetic Ranging with SLB TruLink

- → Proprietary magnetic interference interpretation for ranging distance and direction
- → Only MWD/GWD data is required
- → Dynamic XYZ data for continuous ranging
- → Not affected by highly resistive formations such as salt
- \rightarrow No additional rig time

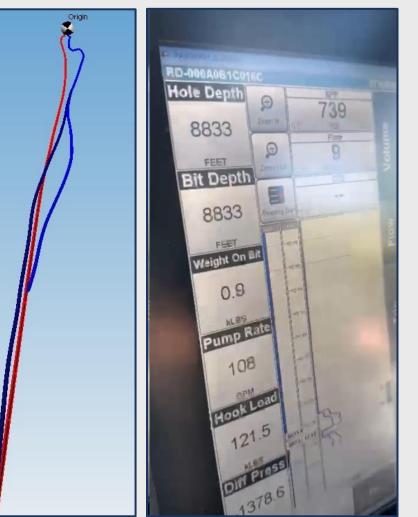




Case History #1 – US Land Gas Storage P&A

Objective:

- → Dual intercept, re-entry and P&A
 - Sidetrack from the original wellbore at 2850 ft. MD
 - Bypass existing sidetracks and restrictions
 - Directionally drill and range in order to gain access to the target wellbore
 - Intercept 5.5" liner at 8825 ft.
 MD, mill, re-enter and P&A
 - Intercept 7" x 2 3/8" at 8690
 ft. MD, mill, re-enter and P&A



Ranging Technology:

- \rightarrow No-access AMR System
- \rightarrow Gyro MWD + PMR

Challenges:

→ Absence of target surveys at the intercept interval

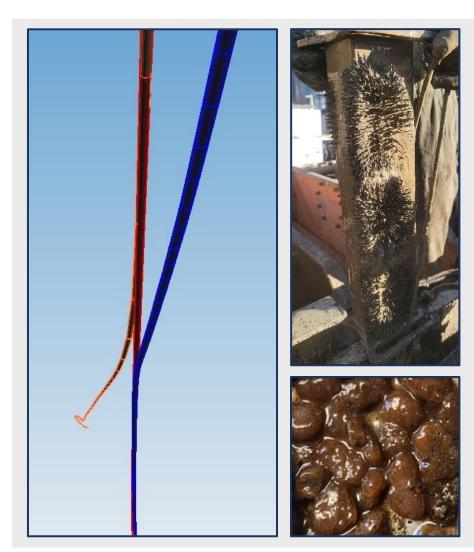
- → Milled, re-entered and tripped tubing into the target wellbore for permanent P&A at planned intervals
 - All steps have been witnessed and approved by the California state regulator
 - Evidence of successful P&A will be available on California government websites

Case History #2 – US Land Gas Storage P&A

Objective:

- → Re-enter 6 5/8" production casing and P&A the original vertical wellbore
 - Sidetrack from the existing wellbore at 5440'
 - Bypass existing sidetracks and restrictions
 - Directionally drill and range to intersect the target wellbore at 6166'
 - Mill and re-enter to clean out to 7262'
 - Run WL gyro survey of reentered target wellbore
 - P&A the wellbore through tubing stinger





Ranging Technology:

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- \rightarrow Gyro MWD + PMR

Challenges:

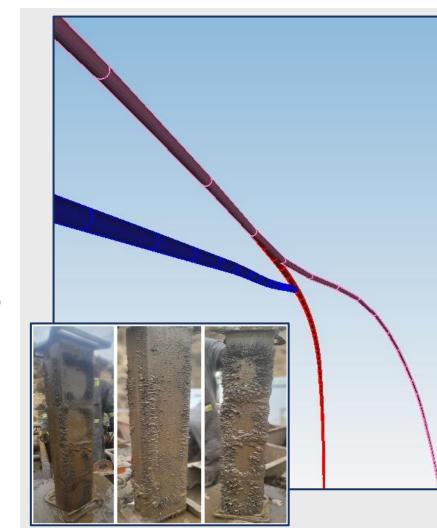
→ Electrically continuous parasite sidetrack nearby

- → Milled, re-entered and tripped tubing into the target wellbore for permanent P&A at planned intervals
 - All steps have been witnessed and approved by the California state regulator
 - Evidence of successful P&A will be available on California government websites

Case History #3 – US Land Gas Storage P&A

Objective:

- → Re-enter 8 5/8" production casing and P&A the ST #1 deviated wellbore
 - Sidetrack from the existing wellbore at 6356'
 - Bypass other sidetracks and restrictions
 - Directionally drill and range to intersect the target wellbore at 7600'
 - Mill and re-enter to clean out to 7742'
 - Run WL gyro survey of reentered target wellbore
 - P&A the wellbore through tubing stinger



Ranging Technology:

- \rightarrow No-access AMR System
- \rightarrow Gyro MWD + PMR

Challenges:

- → Electrically continuous parasite sidetrack nearby
- \rightarrow Poor target surveys

- → Milled and re-entered the target wellbore for permanent P&A at planned intervals
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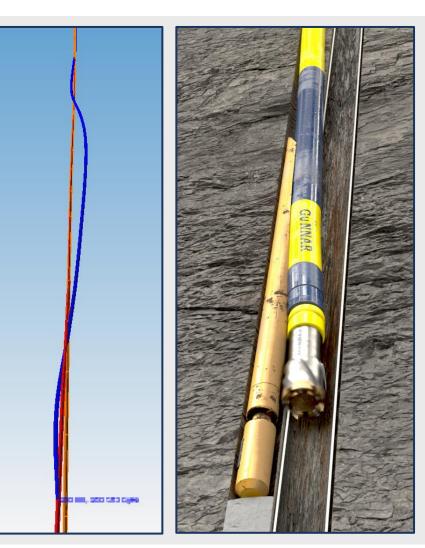


Case History #4 – Whipstock to Re-Entry

Objective:

- → Plug & Abandon an existing sidetrack wellbore (conventionally)
- → Sidetrack from the existing wellbore
- → Re-abandon Original Hole below the Sidetrack.
 - Cut a window at ± 7500' to sidetrack and re-enter the OH 7" casing stub at 7885-7905' (on opposite side of the 7" casing away from the 5" casing in ST)





Ranging Technology:

- $\rightarrow~$ No-access AMR System
- \rightarrow Gyro MWD + PMR

Challenges:

- \rightarrow Poor original hole surveys
- → Parasite sidetrack at the intercept interval

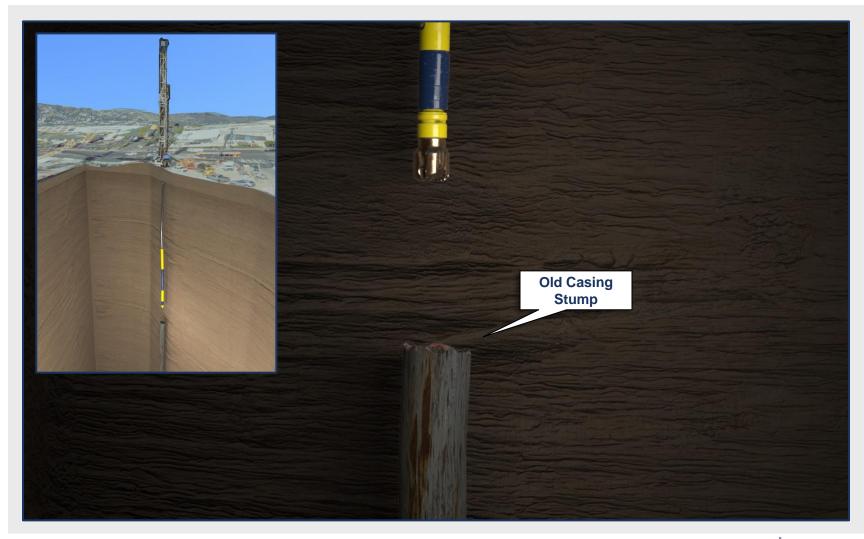
- → Set whipstock to re-enter, re-entered with tubing and plugged for permanent P&A
 - All steps have been witnessed and approved by the California state regulator
 - Evidence of successful P&A will be available on California government websites

Case History #5 – Old Casing Stump Re-Entry

Objective:

- → Locate and map old 10" casing stump ~200 ft. bellow the surface in an urban metropolitan area by drilling a new well near the original surface location based on historic record
 - Original hole spudded in 1906
 - No target surveys available
 - The top of the casing was detonated off and retrieved from the hole in 1930
- → Re-enter the stump and permanently P&A the well



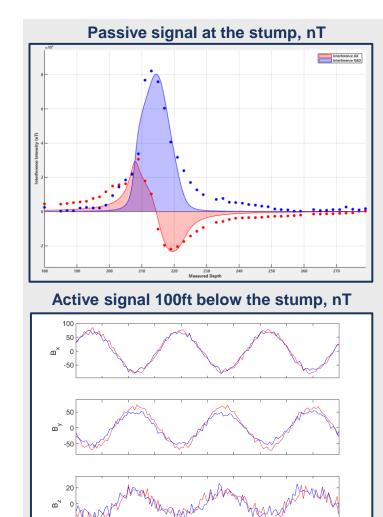


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Ranging Technology:

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Challenges:

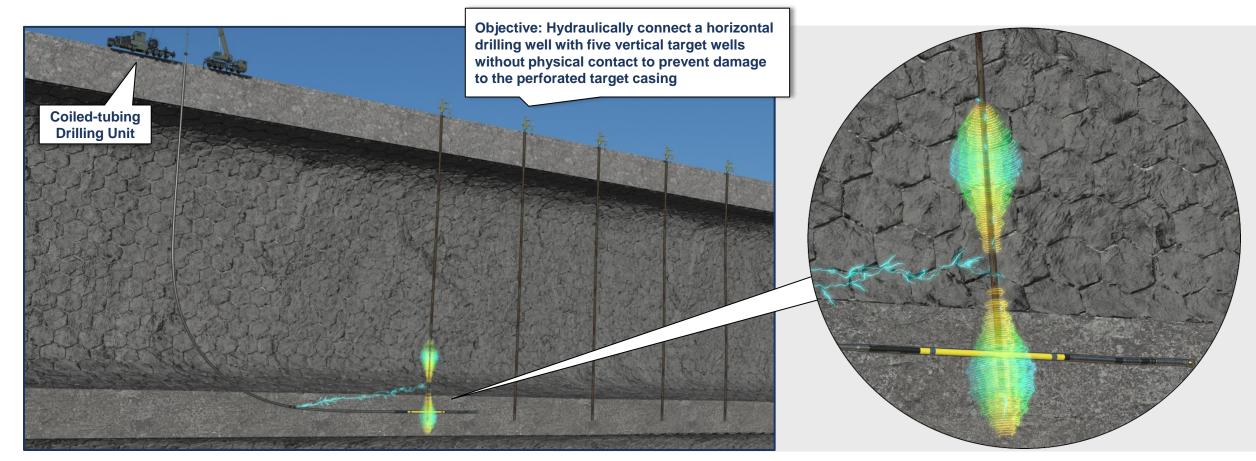
- → Absence of target surveys
- → Over 100-year-old target casing
- \rightarrow 10" stump re-entry

- → Created a synthetic survey of the target well based on ranging
- → Re-entered the target wellbore at the stump for permanent P&A
 - All steps have been witnessed and approved by the state regulator
 - Evidence of successful P&A will be available on government websites



"Smiling" impression block after contact with the stump

New Technology – CTRWD. Case History #6 Coiled-Tubing Ranging While-Drilling: Access Independent AMR



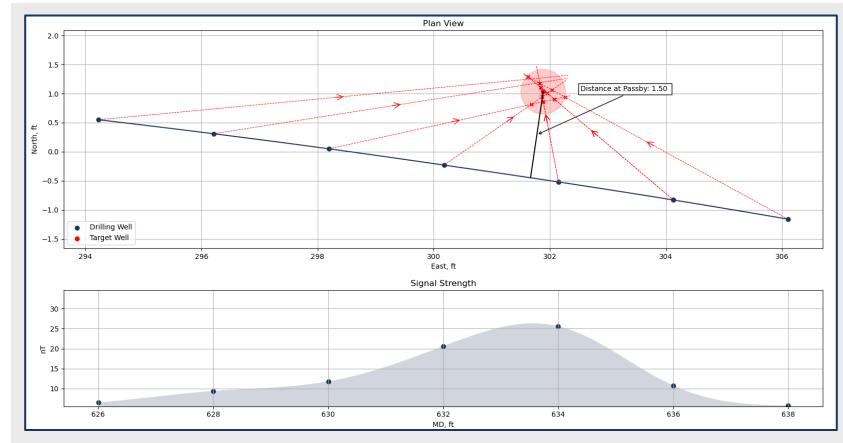


New Technology – CTRWD. Case History #6

Coiled-Tubing Ranging While-Drilling: Access Independent AMR

- → CTRWD AMR physical principle is similar to traditional AMR but whiledrilling
 - No access to the target well required
 - Downhole formation current injection
- → Current injection and sensor modules in the same coiled-tubing drilling BHA
 - No dedicated wireline runs!
 - No time-consuming BHA trips!
- → Array of measurements collected
- \rightarrow Passby @ 633.7 ft. MD
 - Distance to target: 1.50±0.22 ft.
 - Azimuth to target: 8.5±8.3 deg
- → Excellent correlation with other ranging methods deployed on the project:
 - Rotating Magnet
 - Surface Current Injection
- \rightarrow Strong 25.6 nT signal considering:
 - The worst possible geometry for downhole current injection
 - Salt formation



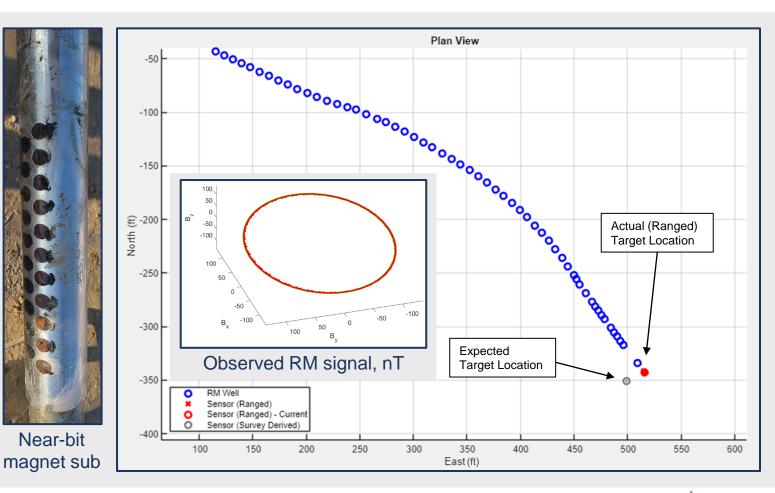


See details in our ISCWSA #58 Presentation: https://www.iscwsa.net/files/896/

New Technology – CTRWD. Case History #7 Coiled-Tubing Ranging While-Drilling: Rotating Magnet (RM)

- → Connect horizontal drilling well with existing vertical target well
 - 20" vertical hole size
 - 4.75" horizontal hole size
- → Use coiled-tubing drilling unit with motorized BHA for the horizontal well
 - Instantaneous high-density measurements via wired coiled-tubing
- $\rightarrow~$ Near-bit magnet sub in the BHA
- \rightarrow Ranging sensor in the target well
- → Intersection achieved at 922 ft MD
 - Noticeable drilling break
 - Instant hydraulic communication
- → Downhole camera footage of the junction obtained after the intersection





New Technology – CTRWD. Case History #7 Coiled-Tubing Ranging While-Drilling: Rotating Magnet (RM)

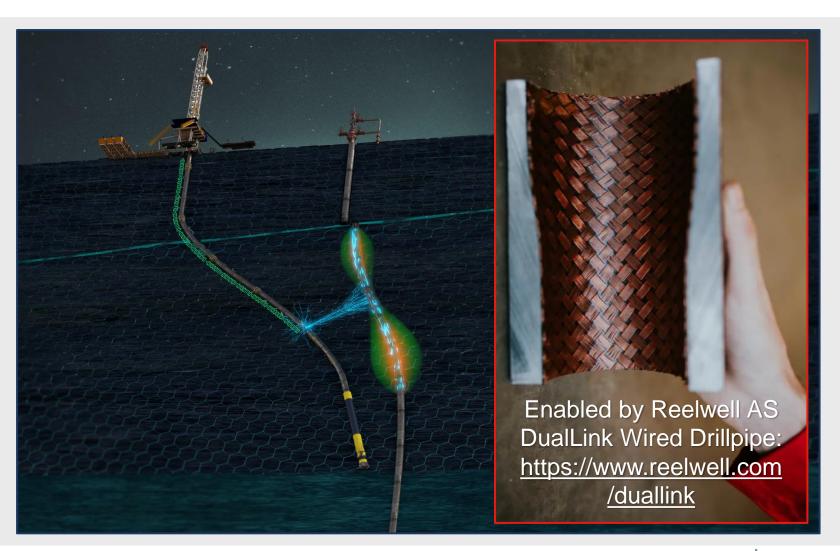
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Coming Soon – Wired Drillpipe AMR While-Drilling

- → Depth of investigation (range) of ranging systems is limited by power injected into the formation
- \rightarrow Wired pipe allows for:
 - 18x increase in power delivery
 - Wireline runs and BHA trips eliminated!
 - 150m depth of investigation (range)
 - Will work in salt
 - First field trial Q2 2024 (West Texas)
 - Patent # US-11781421-B2





Questions?



- THE LEADER IN RELATIVE WELLBORE PLACEMENT | 17 -